



The European Association Medical devices
Notified Bodies

CIRCABC Remote Audit Analysis

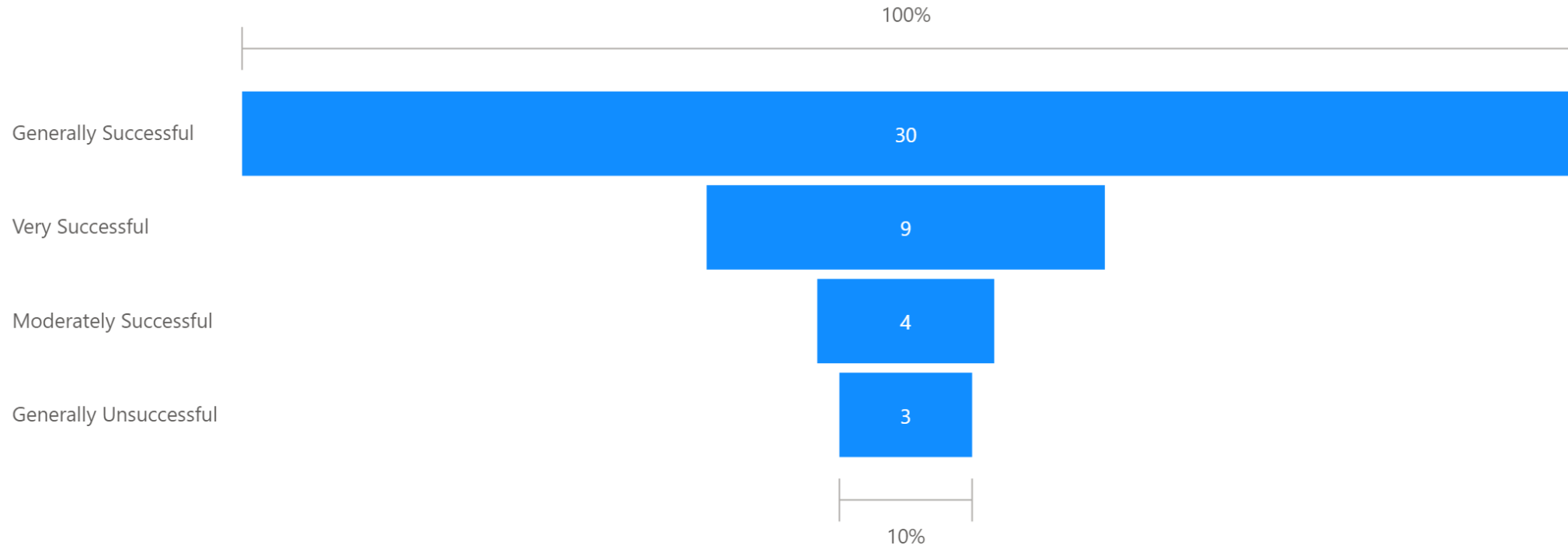
May 2021

Remote Audits Analysis

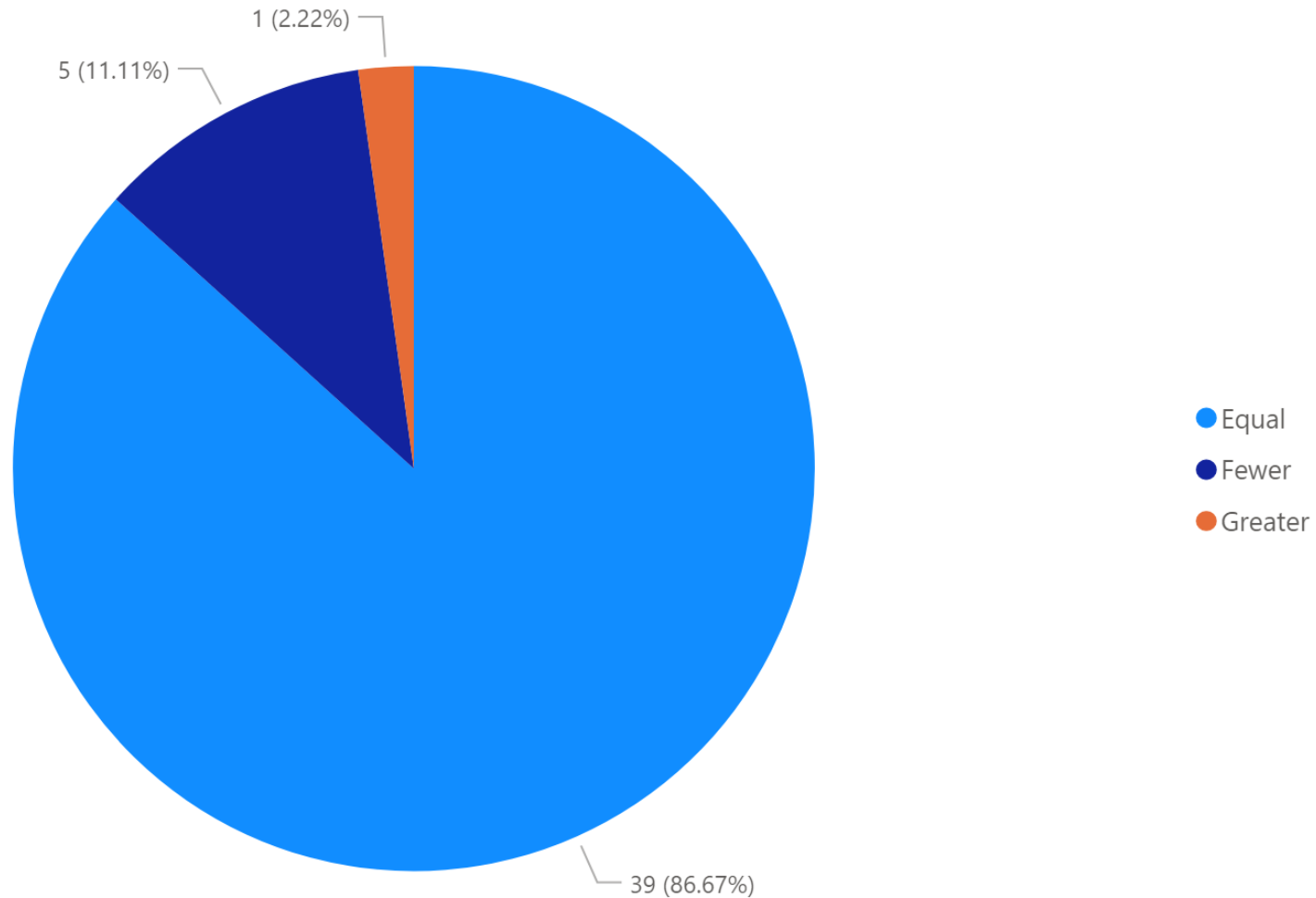


- ❖ Thanks to EUSurvey, the European Commission's tool
 - ❖ Sent to all designated NBs (52) in the CIRCABC database
 - ❖ Number of answers = 46 (i.e. 88%)
 - ❖ Numbers of auditing days (> 33 000 days)
- consider these results as revealing.

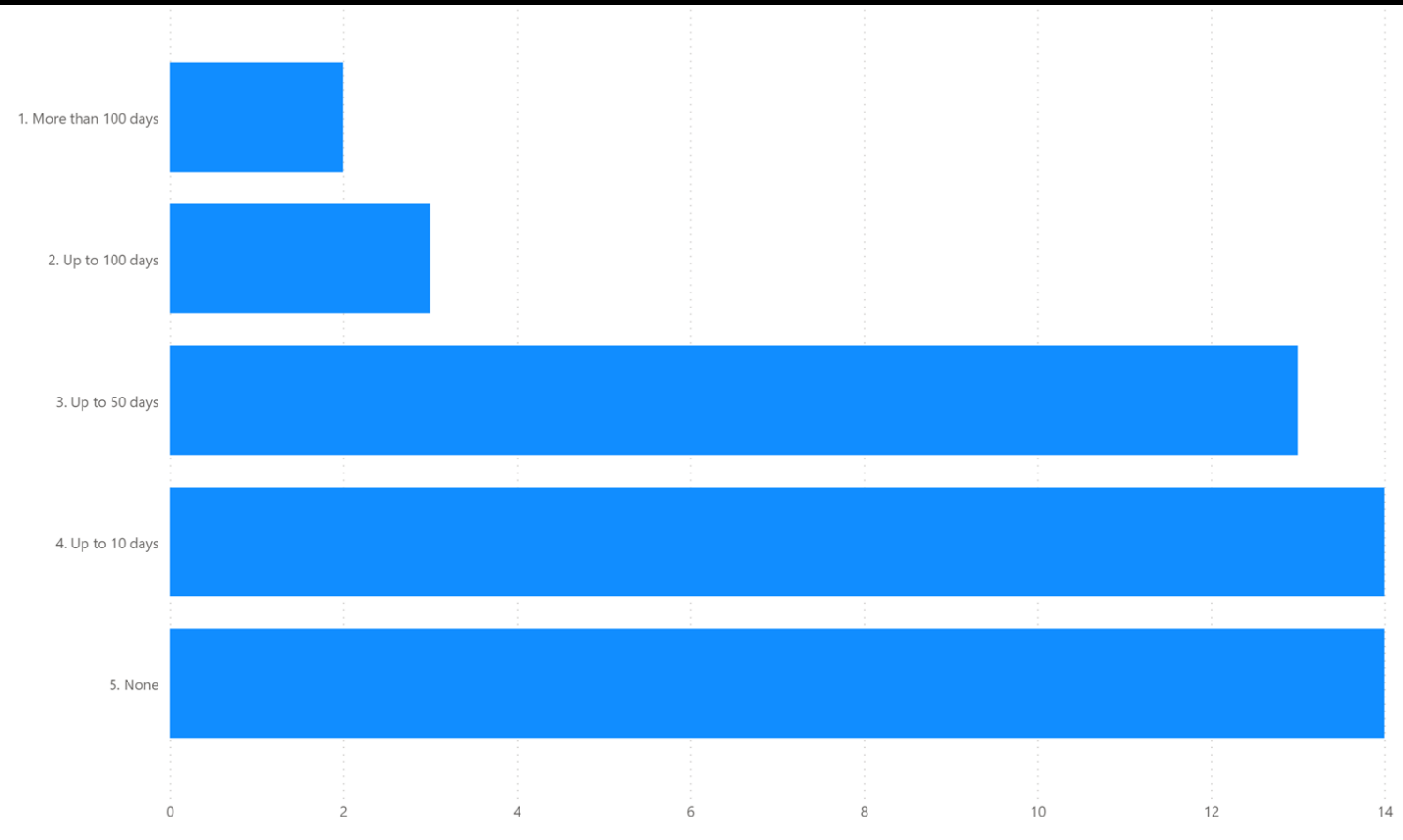
❖ What is your experience with remote audits?



❖ On average, did your NB raise more or less or equivalent number of non-conformities in remote audits compared to onsite audits?

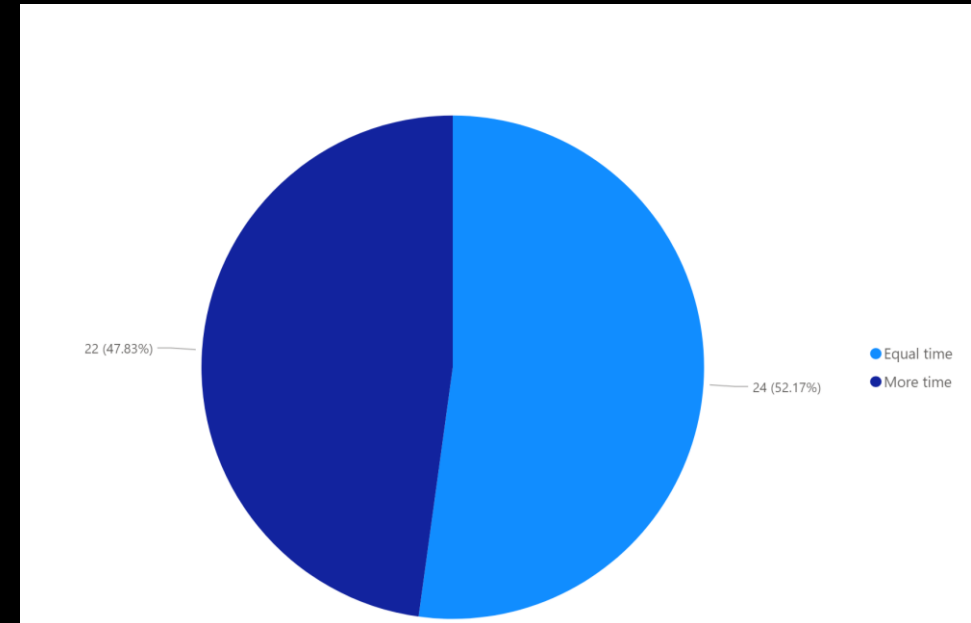


❖ How many audit days have been completed remotely for 'clinically necessary devices'?



1/3 – 1 2/3 more days
5% - 33% more of the audit time

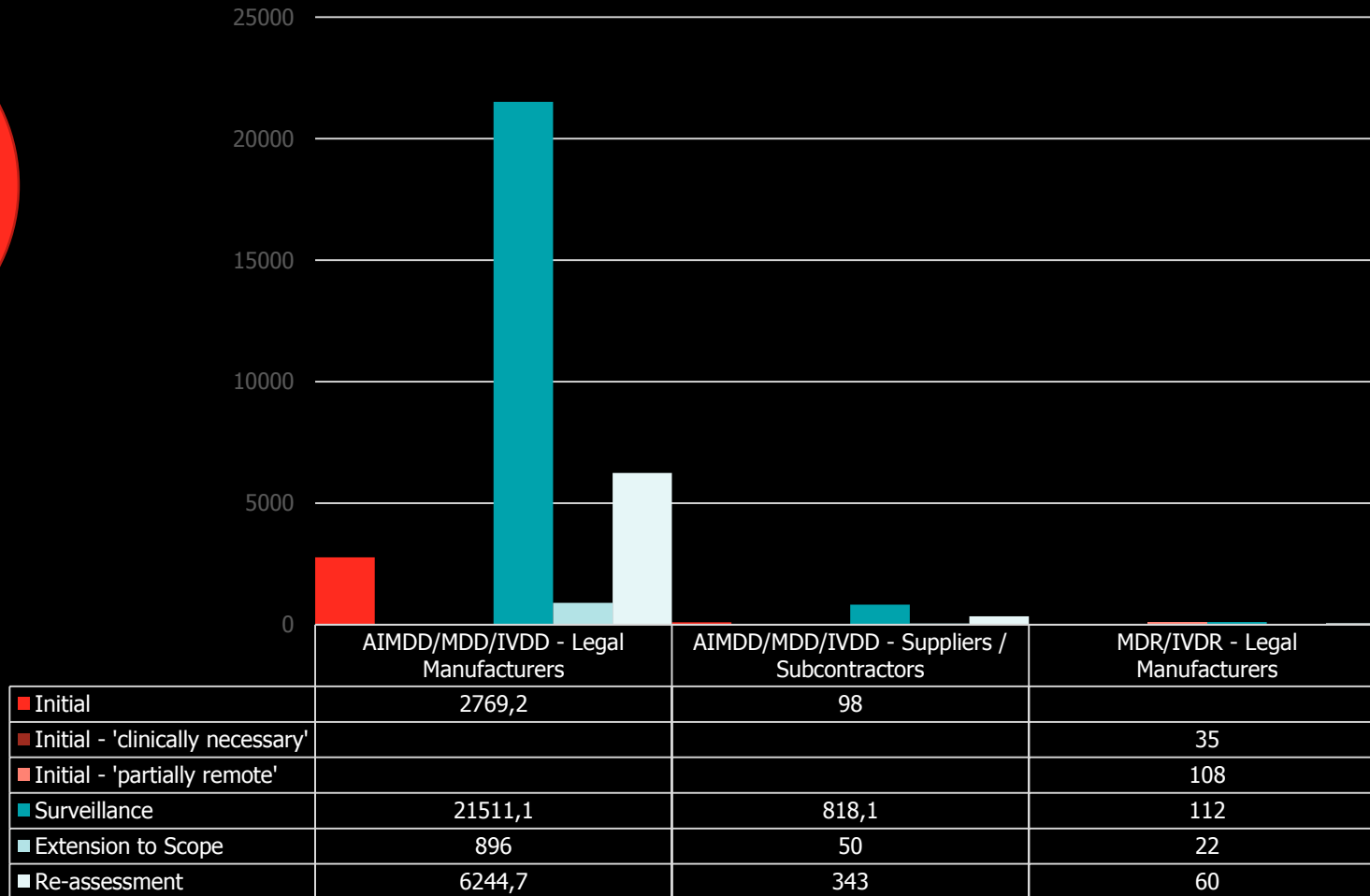
❖ How many audit days have been completed remotely for 'clinically necessary devices'?



❖ Number of Remote Audit Days by Type

Directives
32,729

Regulations
337



❖ Sharing Experiences

Successful

- Decreases travel time and cost
- Tight focus
- Easier to take notes
- Very effective for non physical processes (like software) and pure QMS aspects
- The verification of the quality of records is more accurate than in an onsite audit
- Remote audits are more successful with established customers

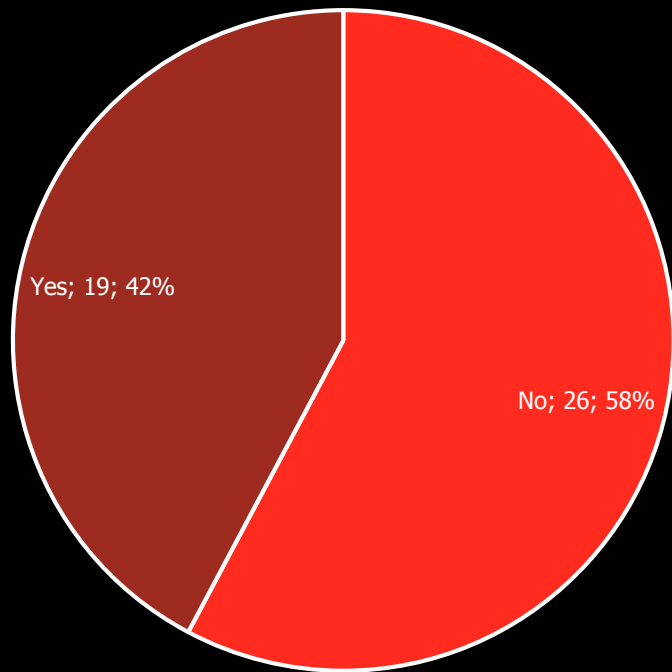
Unsuccessful

- Issues when there is a large time difference
- Issues with internet connections
- Video does not permit to see and look for as if we were onsite
- Generally, the spontaneity of auditing, i.e. reacting immediately to an issue/sample picking

❖ Are there particular clauses of MDR/IVDR related to audits that you think cannot be completed remotely?

- Infrastructure [ISO 13485 - §6.3]
- Work environment and contamination control [ISO 13485 - §6.4]
- Production and service provision [ISO 13485 - §7.5]
- Sampling for control of monitoring and measuring equipment [ISO 13485 - §7.6]
- Handling of nonconforming products [ISO 13485 - §8.3]
- MDR Clauses that must be audited on-site: 10.1, 10.9(g), 10.9(k), and 10.9(m)
- Cleanroom
- Physical devices (manufacturing process)
- For Surveillance a deeper look into production is needed, which is limited remotely
- Production
- MDR, Annex VII, 4.5.2 b)
- MDR Annex IX, Point 2.3, 3.3, however, Commission Notice C/2021/119 applies.

❖ Have any of your remote audits been witnessed by an accreditation body, designating authority or other regulatory body?



- Auditors have been praised for good preparation and time keeping.
- Commented that there might be more time needed to be added to the usual calculated audit time.
- The remote nature of the audit did allow for multiple regulatory personnel to be present, which did feel a little like the witnessed auditor had 3 times the scrutiny, though.
- The observers' presence seems to be less noticeable and therefore less intimidating to the audit team and the auditee
- The only noticed downside is the reduced opportunity for the observers to discuss the audit process with the audit team in a remote setting, resulting in a need to provide additional written explanations of the process after the witnessed audit, or a need of additional virtual meeting with the authority.